

WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER
2499 – CPR – 0125068-00-01 FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS
 ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY
 OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER:	ZWICKAUER WERKZEUG- UND SONDERMASCHINENBAU GMBH WESOMA FLURSTRASSE 27 08060 ZWICKAU
PRODUCTION SITE(S):	AS NAMED ABOVE
TECHNICAL SPECIFICATION:	EN 1090-3:2019-07 EN 1090-2:2024-09 DIBT- ZULASSUNGSBESCHEID Z-30.3-6
EXECUTION CLASS:	STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-2 UND ALUMINIUM STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-3 ALUMINIUM STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-3
WELDING PROCESS(ES):	111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE 131 - MIG - INERT GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE 138 - MAG - FILLER WIRE WELDING 141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE ELECTRODE
BASIS MATERIALS:	S235, S275, S355 IN ACCORDANCE WITH EN 10025-2 1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN 10088 S355MC IN ACCORDANCE WITH EN 10149-2 MATERIAL GROUPS: 21, 22, 23 IN ACCORDANCE WITH CR ISO 15608
RESPONSIBLE WELDING COORDINATOR:	PHILIPP MARX BORN 18.11.1990 WELDING SPECIALIST/IWS (DVS/IIW)
REPRESENTATIVES:	ANDREAS BRENNER BORN 22.12.1962 WELDING SPECIALIST/EWS(DVS/EWF)
START OF VALIDITY:	03.03.2026
NEXT INSPECTION:	02.03.2029 (ON-SITE INSPECTION)
CERTIFICATE REG. NO.:	SCH 0125068-00-01
COMMENTS:	WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING „ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH. FOR NON-RUSTING STEELS WITHIN GERMANY THE NOTE OF AUTHORISATION Z-30.3-6 OF THE DEUTSCHEN INSTITUTS FÜR BAUTECHNIK (DIBT) MUST BE COMPLIED WITH.

Bonn, 17.04.2026


 Dipl.-Ing. (DH) Markus Jäger
 Head Welding Technology